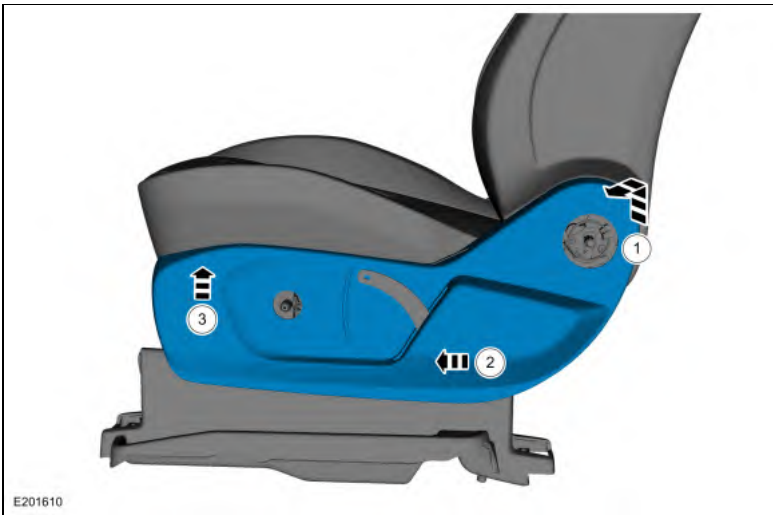
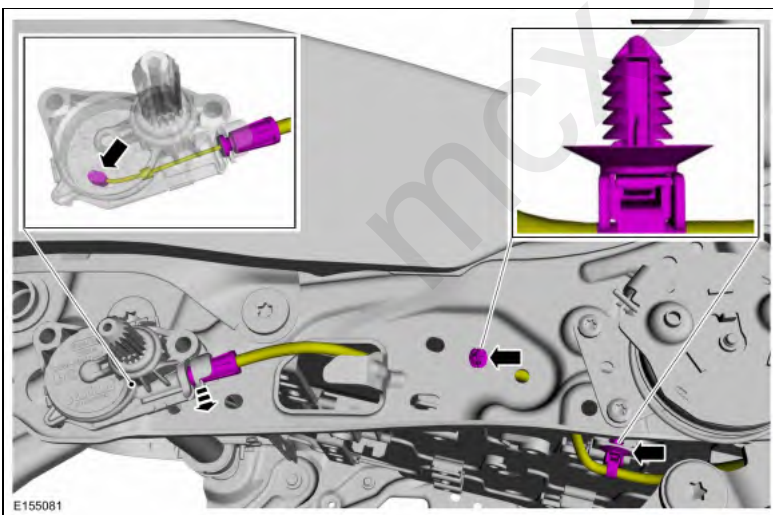
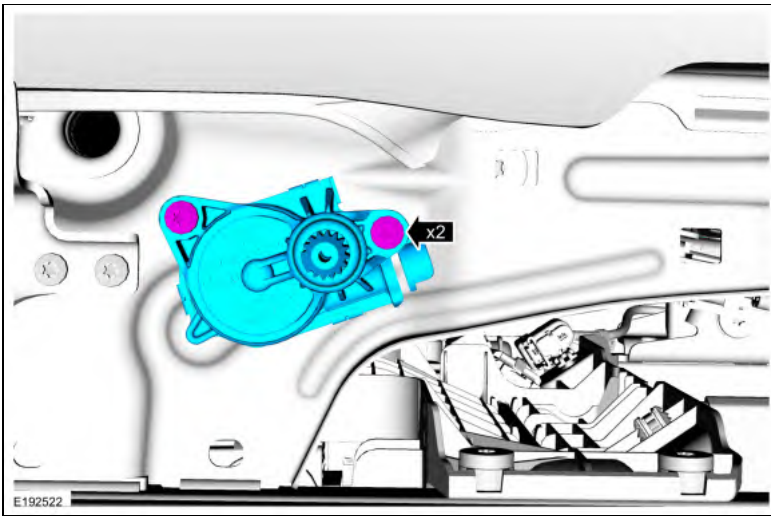




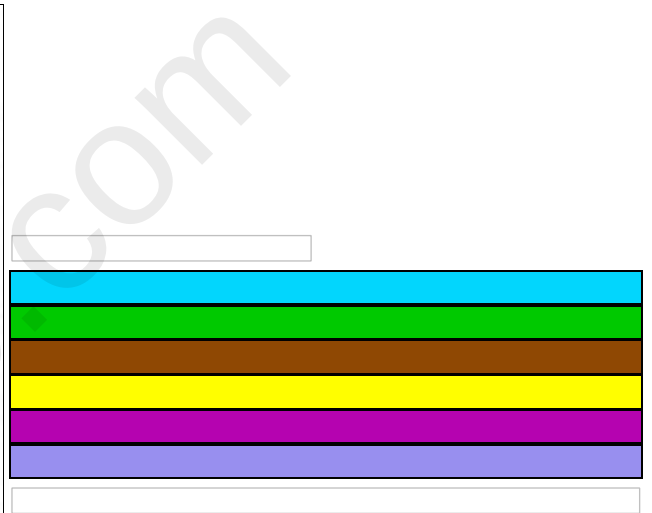
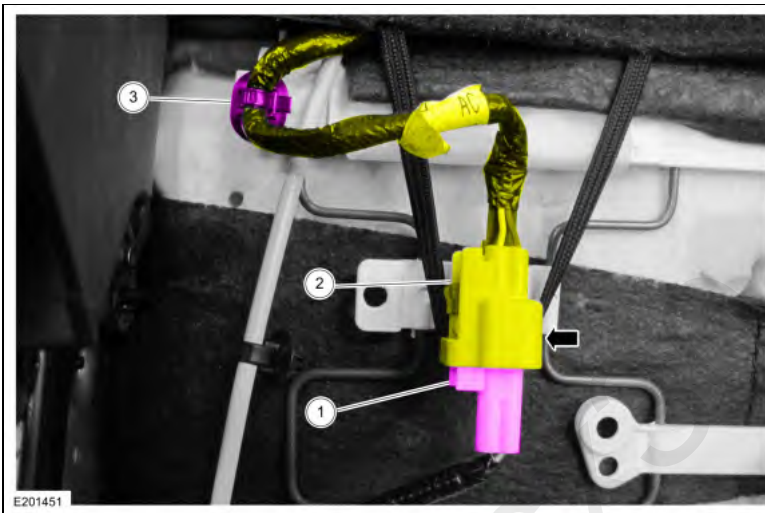
7. Position the lumbar assembly cable away from the seat track.
- Disconnect the cable from the lumbar actuator.
 - Detach the cable retainers from the seat track.



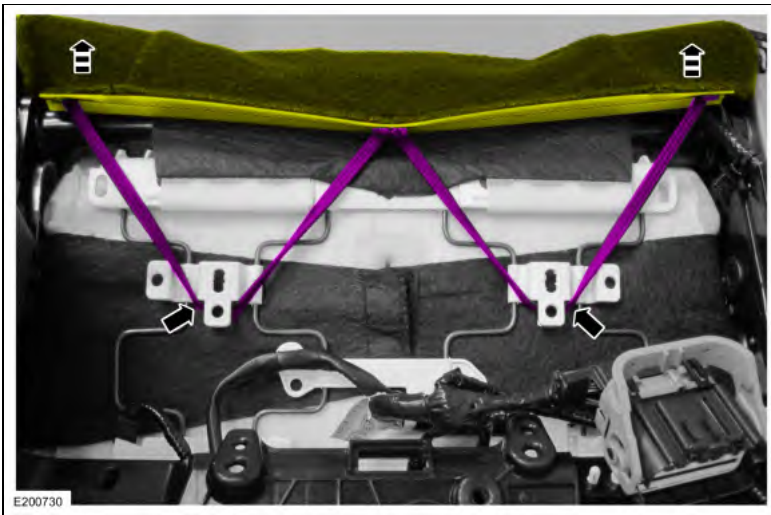
8. If required.
Remove the screws and the manual lumbar actuator.



9. Position the backrest wire harness aside.
1. Release the locking tab and disconnect the wire harness electrical connector.
 2. Detach the wire harness connector retainer from the seat track.
 3. Detach the wire harness retainer from the seat track.



10. Detach the backrest cover straps and position the backrest cover upward.

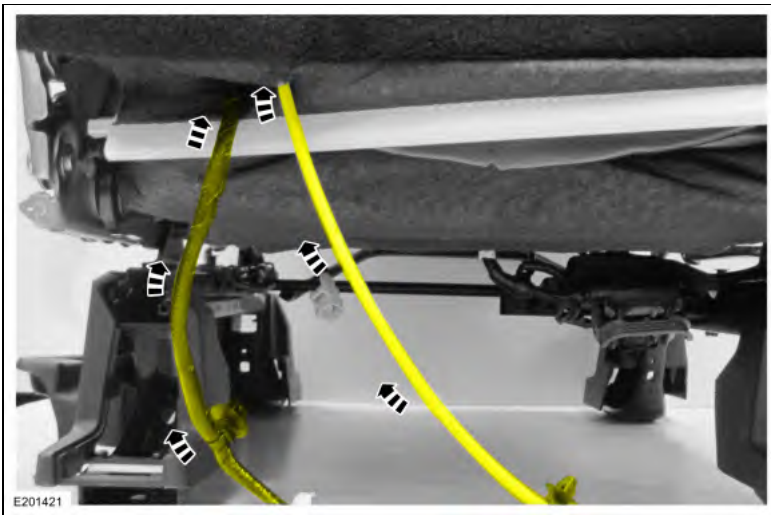


11. **NOTE:** Power driver seat shown, manual driver seat similar.

Release the backrest cover lower J-clip.

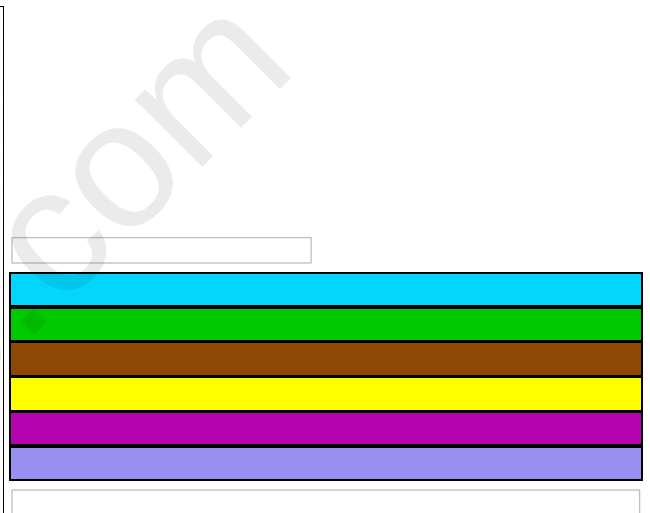
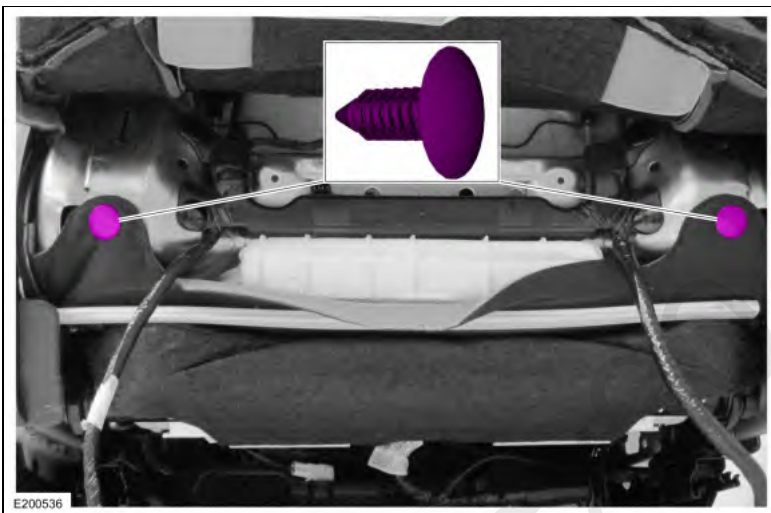


12. Route the manual lumbar cable and wire harness through the seat backrest cover.



13. **NOTE:** Power driver seat shown, manual driver seat similar.

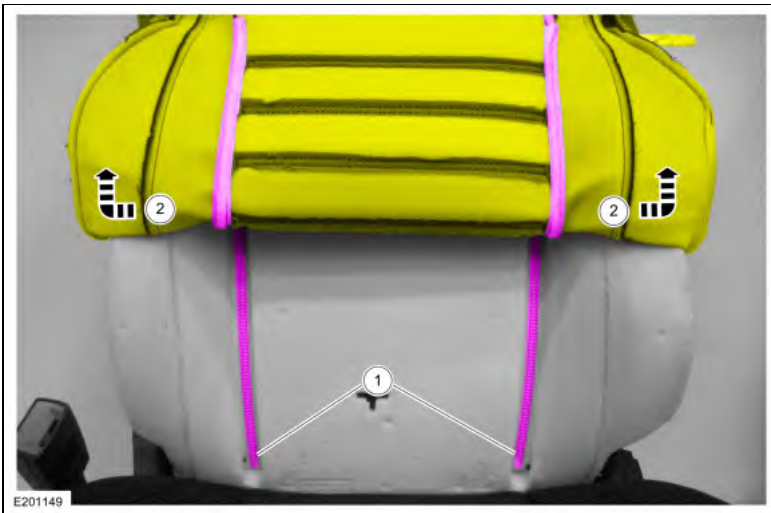
Remove the backrest cover pin-type retainers.



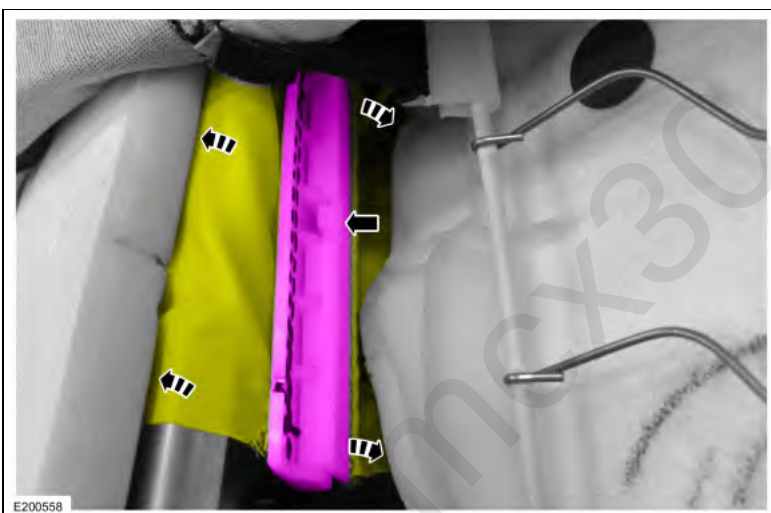
14. **NOTICE:** Use care when separating the seat backrest trim cover from the hook-and-loop strips or the hook-and-loop strips may be torn from the seat backrest foam.

Partially invert the backrest cover enough to access the side airbag deployment chute.

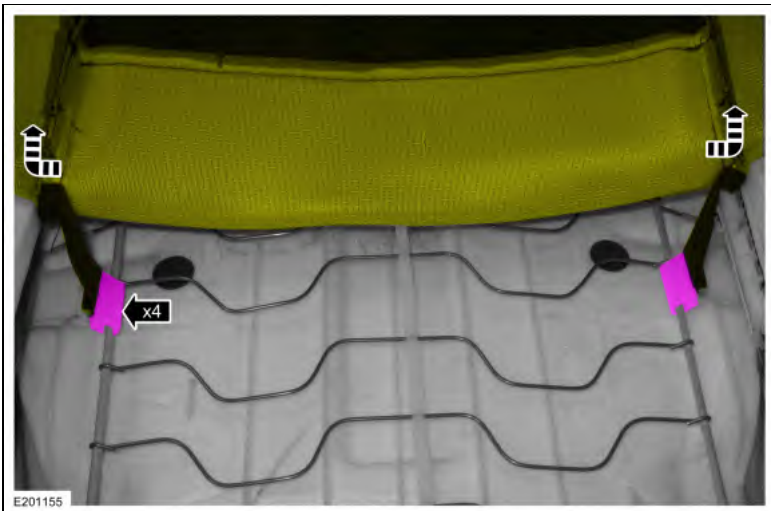
1. Release the hook and loop strips.
2. Invert the backrest cover.



15. Release the side airbag deployment chute retainer and position the chute through the backrest foam opening.



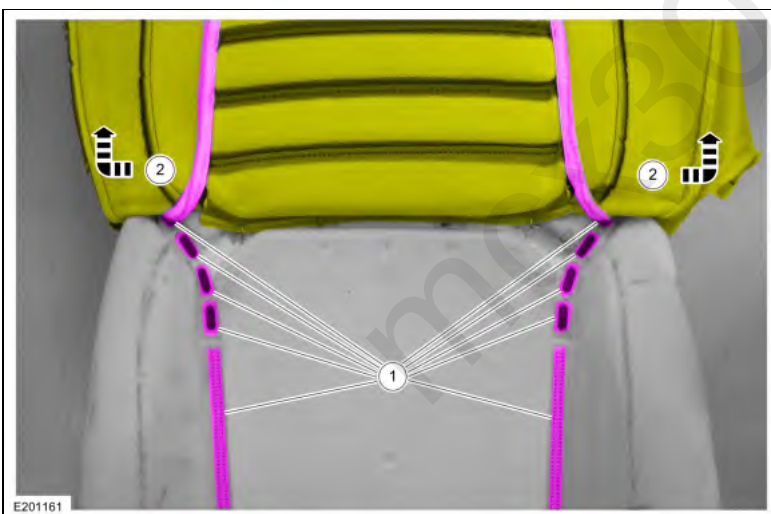
16. Partially invert the backrest cover and release the backrest cover J-clips from the lumbar support springs.



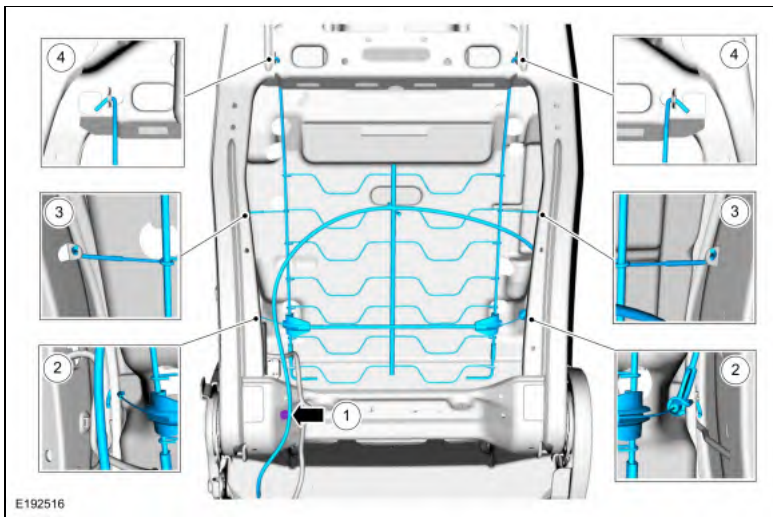
17. **NOTICE:** Use care when separating the seat backrest trim cover from the hook-and-loop strips or the hook-and-loop strips may be torn from the seat backrest foam.

Partially invert the backrest cover to the hog rings.

1. Release the hook and loop strips.
2. Invert the backrest cover.



18. Remove the lumbar assembly.
1. Release the lumbar assembly cable retainer.
 2. Detach the lumbar assembly cable.
 3. Detach the lumbar assembly J-hooks.
 4. **NOTE:** *Seat backrest foam removed for clarity.*
Detach the lumbar assembly upper J-hooks.



Installation

1. **WARNING:** Inspect the seat side airbag, airbag cavity, mounting surface and deployment chute for damage or the presence of foreign material. Remove all foreign material. Install a new side airbag if it is damaged. Install a new deployment chute if the deployment chute is damaged. Failure to follow these instructions may result in the seat side airbag deploying incorrectly and increase the risk of serious personal injury or death in a crash.

To install, reverse the removal procedure.

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Front Seat Power Lumbar Assembly

Removal

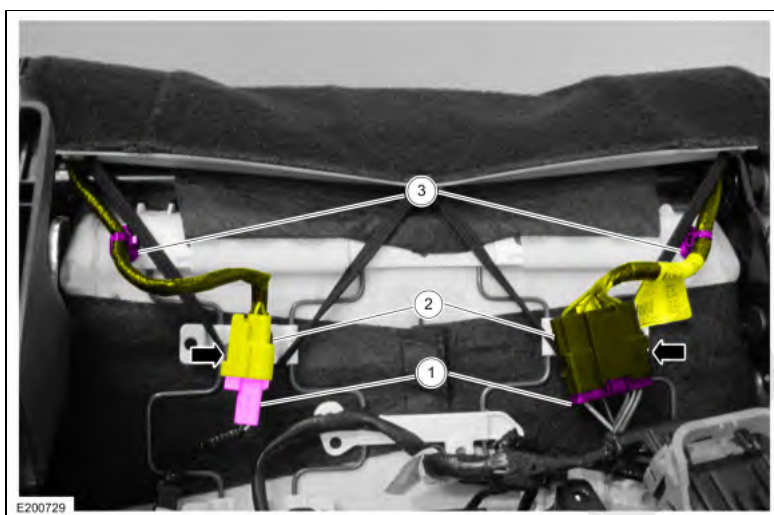
NOTE: Driver seat shown, passenger seat similar.

Climate controlled seat

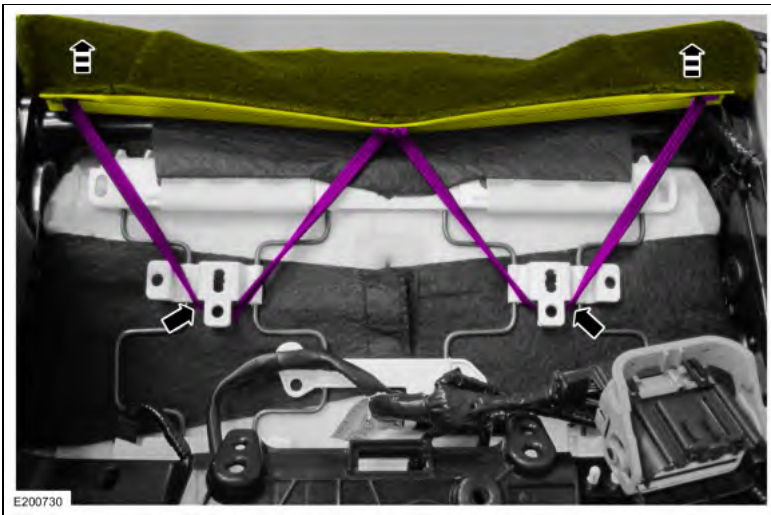
1. Remove the front seat backrest blower motor.
Refer to: Front Seat Backrest Blower Motor (501-10 Front Seats) .

Seat without climate control

2. Remove the front seat.
Refer to: Front Seat (501-10A Front Seats, Removal and Installation).
3.
Position the backrest wire harnesses aside.
 1. Release the locking tabs and disconnect the wire harness electrical connectors.
 2. Detach the wire harness connector retainer(s) from the seat track assembly.
 3. Detach the wire harness retainer(s) from the seat track assembly.



4. Detach the backrest cover straps and position the backrest cover upward.



5. Release the backrest cover lower J-clip.



6. Route the backrest wire harnesses through the backrest cover openings.